

CAUTION!

SPECIAL ASSEMBLY INSTRUCTIONS

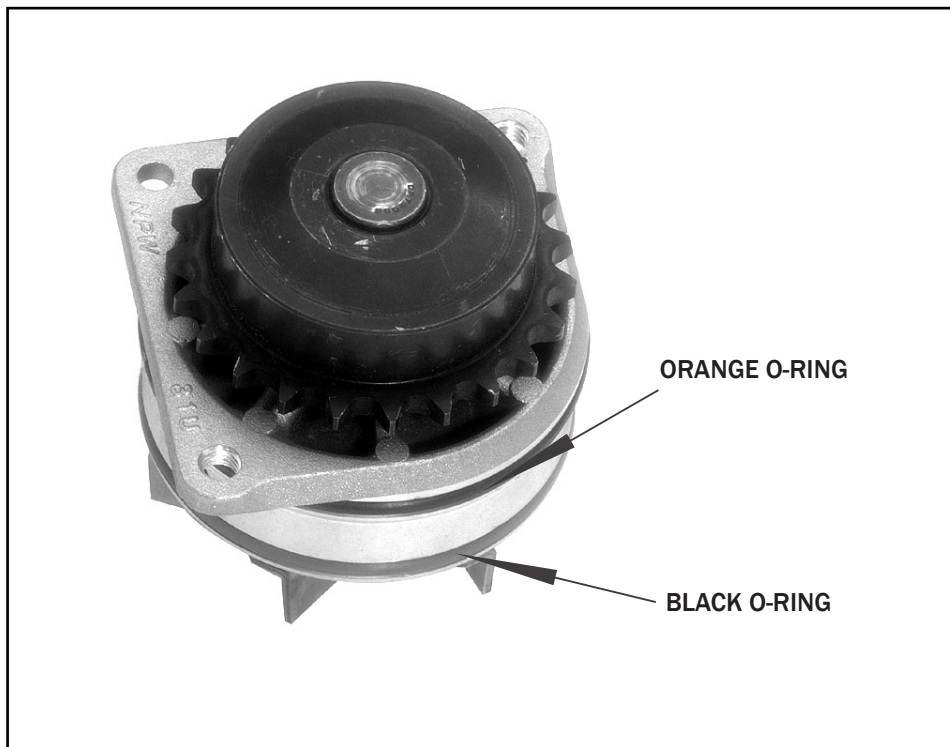
Failure to follow the instructions will void the warranty on this pump.

Caution: O-rings included must go in proper groove!

1. Orange O-ring goes in front groove of pump as shown
2. Black O-ring goes in rear groove

Installation

1. Clean the sealing bore on engine surface thoroughly. BE CAREFUL that you do not scratch the sealing surface.
2. Lubricate O-rings
 - a. Apply engine oil to orange O-ring
 - b. Apply coolant / antifreeze to black O-ring
3. Position pump and push into place using light pressure and a slight twisting motion. **DO NOT FORCE PUMP!** If pump does not slide in, remove it and inspect sealing area for debris.



Although care has been taken to assure the accuracy of the data compiled in this publication, the manufacturer does not assume any liability for errors or omissions.