

CAUTION!

SPECIAL ASSEMBLY INSTRUCTIONS

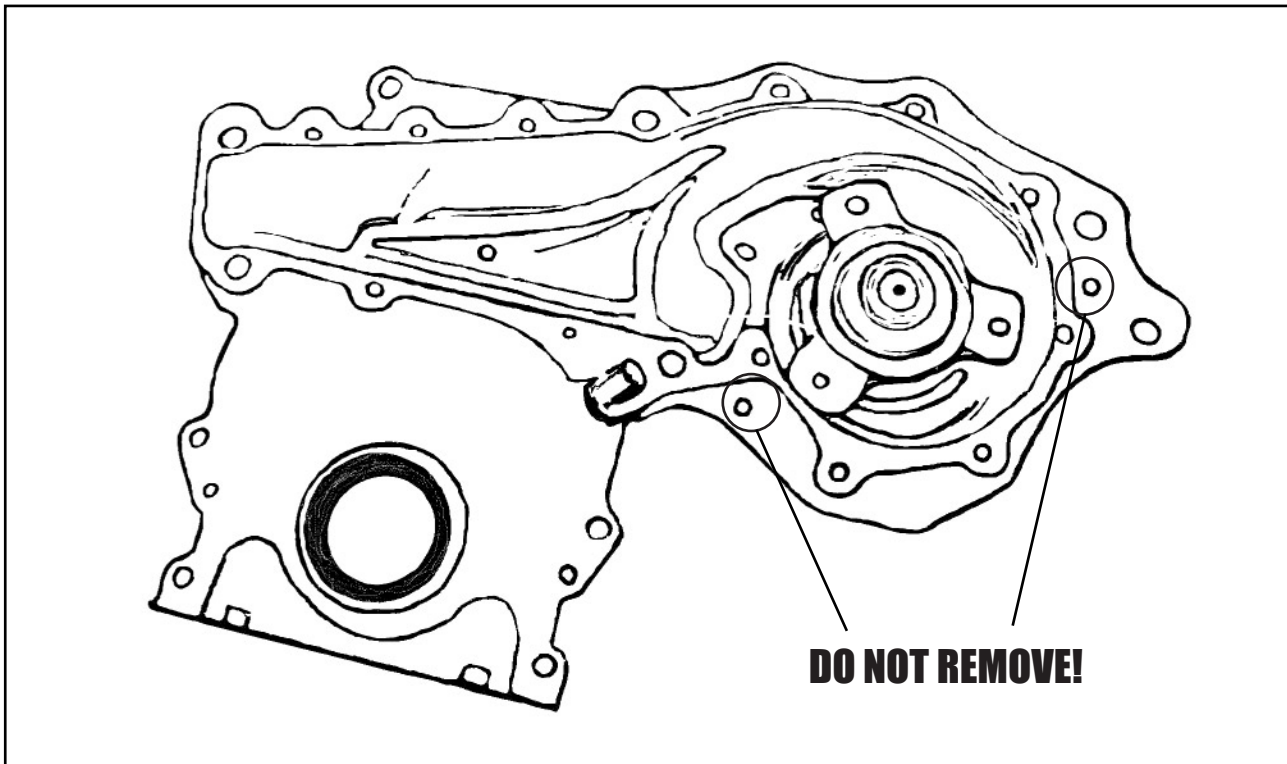
Failure to follow the instructions below will result in a coolant leak.

Do not remove the 2 bolts that secure the timing cover assembly to the water pump inlet cover. Removing these bolts could result in a gasket shift and a coolant leak.

The timing cover should also be checked for flatness prior to the pump installation. The cover may be dimpled where the 6mm studs protrude from the cover because of prior over tightening of the corresponding nuts. Replace the timing cover if it is dimpled.

Proper torque and proper torque sequence is essential.

If cover is flat, make all water pump fasteners finger tight and then torque in the following sequence:
1) 4 torx head bolts = 30 FT. LBS.; 2) 7 hex head nuts = 5 FT. LBS.; 3) 1 stud = 30 FT. LBS.; 4) 7 hex head bolts = 5 FT. LBS.



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