

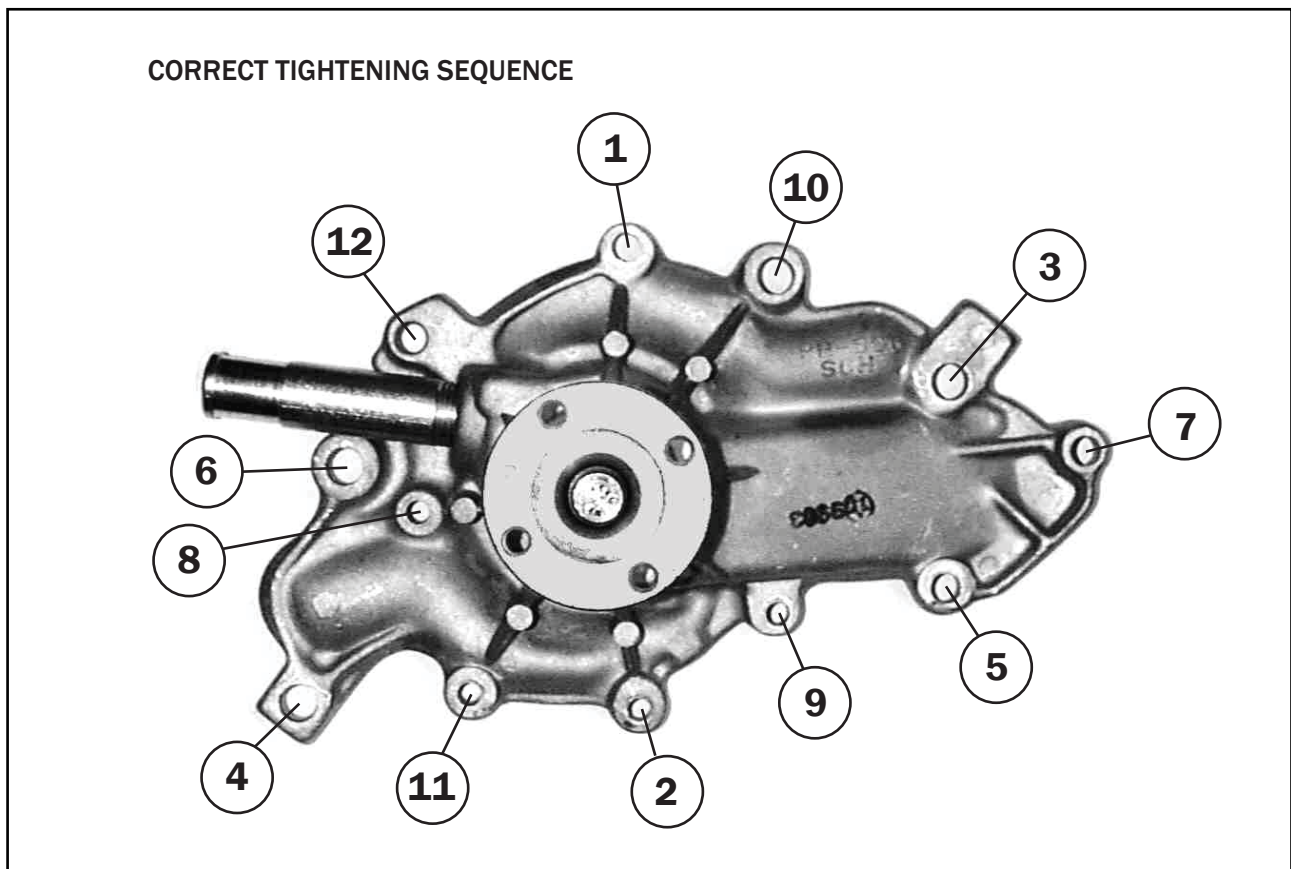
# CAUTION!

## SPECIAL ASSEMBLY INSTRUCTIONS

*Failure to follow the instructions will void the warranty on this pump.*

When installing this water pump:

Use **MAXIMUM 22 ft./lbs.** and the **correct tightening sequence** on all bolts and studs (if equipped) when installing this pump. Over tightening will cause severe damage to pump housing and will void the pump's warranty. (See illustration).



Although care has been taken to assure the accuracy of the data compiled in this publication, the manufacturer does not assume any liability for errors or omissions.