

# CAUTION!

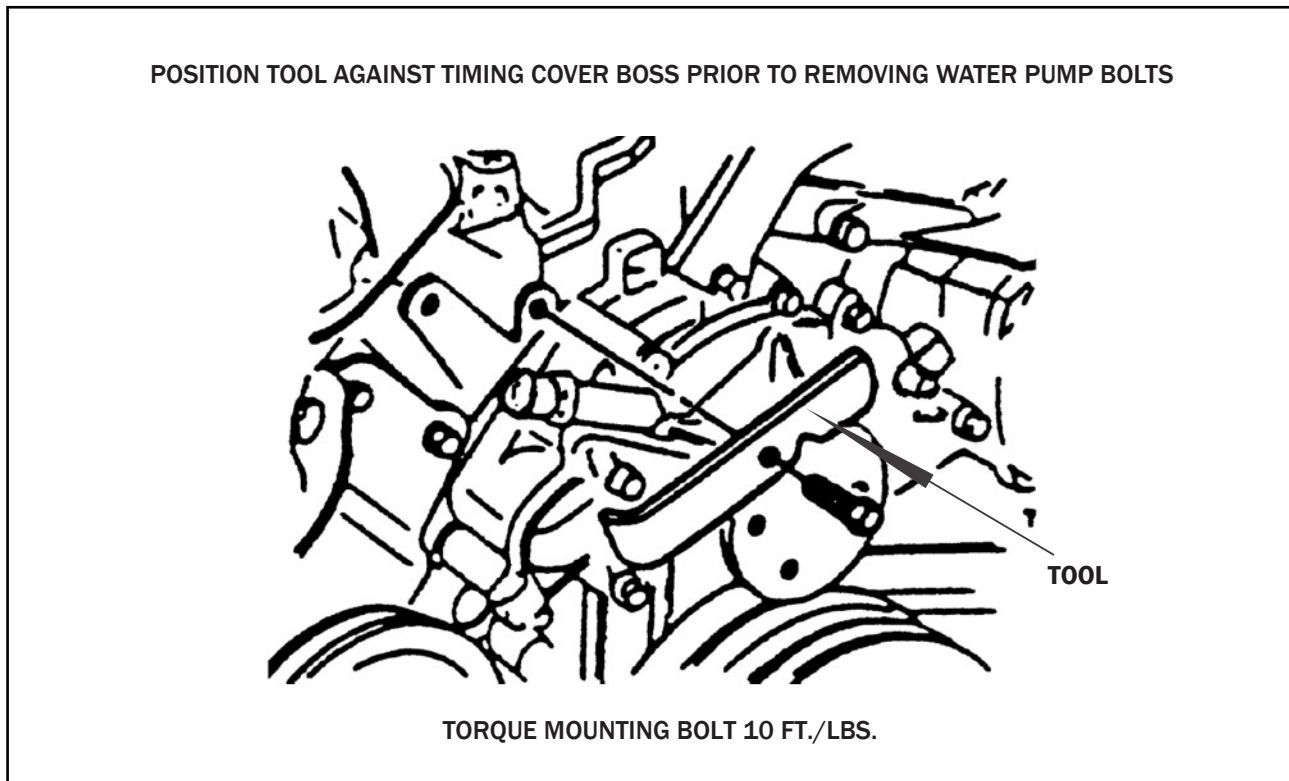
## SPECIAL ASSEMBLY INSTRUCTIONS

***Failure to follow the instructions will void the warranty on this pump.***

Before replacing the water pump on a Citation, Omega, Phoenix or Skylark with V-6 engine, the timing cover must be clamped to the cylinder block **PRIOR** to removing the water pump mounting bolts. The bolts holding the water pump pass through the timing cover and when removed, may allow the front cover to pull away from the cylinder block, breaking the seal. This condition may not be readily apparent and could allow coolant to enter the crankcase.

To prevent the timing cover from separating from the cylinder block, during water pump removal, install the special tool included in this package, as shown in the illustration below using the existing tapped hole in the cylinderhead.

**WARNING:** Failure to use this special tool may allow coolant to enter the crankcase, thus causing severe engine damage.



Although care has been taken to assure the accuracy of the data compiled in this publication, the manufacturer does not assume any liability for errors or omissions.